



Technical Specifications	Unit	XF300	XF400	XF500	XF630	XF800	Portable Drill XPF
Worktable Size	MM	280*420	320*460	585*860	705*1020	780*1080	Portable
X-Y Stroke	MM	200*300	300*400	400*500	500*630	630*800	**
Control Type		Common/ZNC	Common/ZNC	Common/ZNC	Common/ZNC	Common/ZNC	**
Principal Axis Travel		300+360	300+360	300+360	300+360	300+360	320+300
Water Tank Capacity	L	25	25	25	25	25	30
Table Loading	KGS.	200	250	400	800	1200	
Electrode Diameter	MM	0.2-3.0 (300, 1) 0.3-5.0	0.2-3.0 (300, 1) 0.3-5.0	0.2-3.0 (300, 1) 0.3-5.0	0.2-3.0 (300, 1) 0.3-5.0	0.2-3.0 (300, 1) 0.3-5.0	0.2-3.0 (300, 1) 0.3-5.0
Machine Weight	KGS.	550	600	1320	1650	2450	
Overall Size	MM	1150*900*1750	1250*980*1750	1680*1250*1950	1850*1320*2050	2060*1550*2050	520*260*390
Working Accuracy		According to GB7926-2005					
Power Supply		Single Phase 220V, 3 Phase 380V					
Working Fluid		Clean Water + Purified Water					
Machine Over Current	A	30/50	30/50	30/50	30/50	30/50	30
Max. Cutting Speed	MM/MIN.	50-70	50-70	50-70	50-70	50-70	40-60
Max. Processing Power	W	3.3	3.3	3.6	3.8	4.2	1.3
Water Pump Pressure	MPA	8-10	8-10	8-10	8-10	8-10	8
Central Lubrication		Yes	Yes	Yes	Yes	Yes	